

### **REPLACEMENT PROCEDURE 0003-EN**

# 410419 Angle connector HE13 female 3 contacts AWG22/24

Connector for PT100 probe on C3000 v3 controller (410480)



Concerned ovens: XU, XB, XF, XAS, XL, XXL ranges with C3000 v3 controller (410480)

Creation: 14-04-2011 by AT Revision: 24-09-2013 by AT



Before any replacement operation, disconnect the oven from the electric network.

Any replacement operation must be made at ambient temperature by a trained, authorized and competent staff.

The staff in charge of the replacement must wear fitted Personal Protective Equipment.

Use only components recommended by the FRANCE ETUVES company.

## 1. Defective connector disassembly

1.1. Remove the top cover of the oven by unscrewing the 2 screws of the control panel.



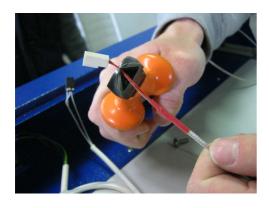


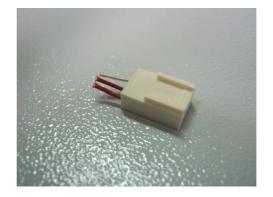
1.2. Disconnect the probe from the C3000 v3 card.





1.3. Cut the connector of the probe.







## 2. New connector assembly

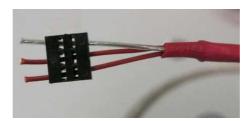
#### 2.1. Separate both parts of the connector.





2.2. Insert the 3 wires of the probe in the part without pin of the new connector. Note: the wires must slightly pass the connector.





Important: the wire of the sensing element must be to the right.

The wire of the sensing element is:

- the red wire in cases where all wires have different colour;
- the wire which has a different colour from the two others:



In this example, the sensing element is the red wire.



In this example, the sensing element is the white wire.

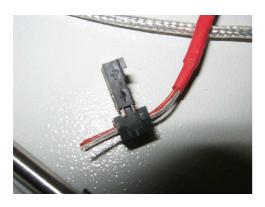


- the non scotch taped wire (the two others are scotch taped together):



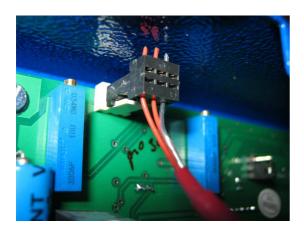
In this example, the sensing element is the alone white wire.

2.3. Assemble the two parts of the connector and retighten with a plier multigrip.





2.4. Connect the connector to the C3000 card.



2.5. Put in place and screw the top cover of the oven.