

REPLACEMENT PROCEDURE 0016-EN

410719 Solid state relay 25A 400V

410720 Solid state relay 50A 400V



Concerned ovens: XU from 343L to 980L

Creation: 2012-09-12 by AT

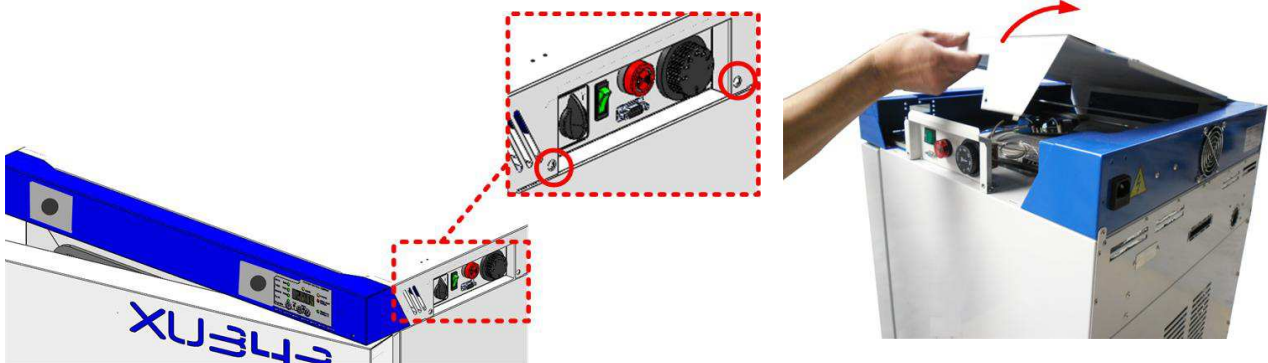
Revision: 2013-09-02 by AT

**Before any replacement operation, disconnect the oven from the electric network.
Any replacement operation must be made at ambient temperature by a trained, authorized and competent staff.**

**The staff in charge of the replacement must wear fitted Personal Protective Equipment.
Use only components recommended by the FRANCE ETUVES company.**

1. Defective solid state relay disassembly

1.1. Remove the top cover of the oven by unscrewing the two screws of the control panel.



1.2. Remove the protective cover of the solid state relay.



1.3. Memorize the wiring order and the positioning direction of the solid state relay.

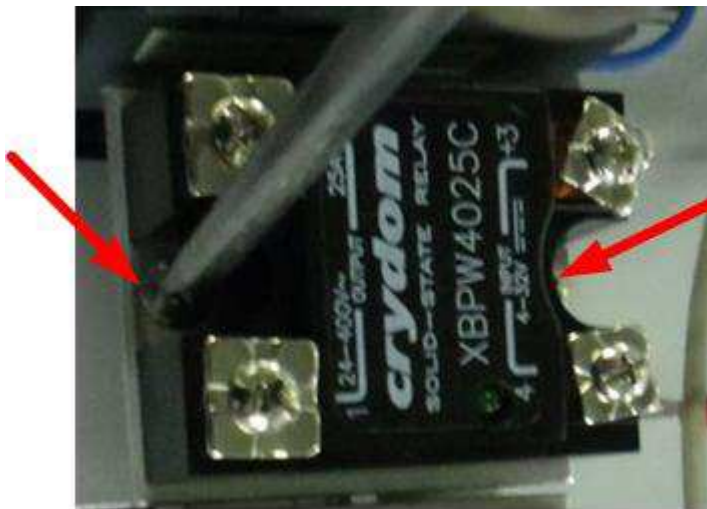
NB: e.g., take a picture.



1.4. Disconnect the wires by unscrewing the screws.



1.5. Remove the solid state relay by unscrewing it from the heat sink.



2. New solid state relay assembly

2.1. Screw the solid state relay in the correct positioning direction on the heat sink.

2.2. Connect it correctly.

2.3. Put the protective cover on the solid state relay.